# ETM60 TUBE BENDER 40 Bending Programs - Auto Cycle

## **EXTRAORDINARY FEATURES**

## **All Steel Construction**

Heavier than other makes of tube benders for maximum versatility and safety. NO Cast frame components!

# Adjustable Bend Angle Preset By means of PLC push button control with memory

Manual - Automatic: Auto function allows automatic bend & return with one command. programmable dwell time after bend/before return to allow part extraction

Bends up to 180° in one Step Quick Change Tooling
Wide Range of Bending Radii:
From 2.5" to 19" as tooling types permit

### **Standard Accessories:**

Service tools, main arbor, instruction manual (tooling optional)







### SPECIFICATIONS:

Cycle Speed	4 seconds /90 no load / 3.5 rpm
Max. Bend Angle	180 degrees + spring back
Speed Reduction	Oil Bath with solid stock gears
Motor Power	2.75 HP. Self Braking TEFC 3 Phase 220V*
Weight	418 LBS without tooling

Machine Requires 220V Three Phase Power - To Run on single phase requires an ample sized Rotary Phase Converter at least with 10HP Rating Hard Starting load.

#### MAXIMUM BENDING CAPACITY

Pipe	1-1/2"Sch. 40 Pipe
Tube	2.25" x 0.135"
Round Bar	1.25"
Square Tube	1.25"

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